

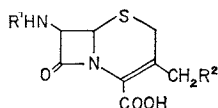
7-(α -AMINOPHENYLACETAMIDO)-
3-AZIDOMETHYL-3-CEPHEM-4-
CARBOXYLIC ACID

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Since the discovery of cephalosporin C (1) modifications were introduced into the molecule to yield several important drugs. These changes were made at the 7 and 3 positions of the cephem nucleus.¹⁾ Thus, the substitution of the D-aminoacyl group in 1 by a 2-thienylacetyl moiety yielded cephalothin.²⁾ Nucleophilic displacement of the acetoxy group in cephalothin yielded cephaloridine.³⁾ More recently, 7-aminocephalosporanic acid (7-ACA, 2)^{1,4)} and 7-amino-3-desacetoxycephalosporanic acid (3)⁵⁾ were acylated with D-phenylglycine to yield cephaloglycin⁶⁾ and cephalixin⁷⁾, respectively. Both compounds had good activity against gram-negative bacteria and were orally absorbed. It is likely that these characteristics are associated with the presence of the D-phenylglycyl moiety.



Compd.	R ¹	R ²
1	D-HOOCCH(NH ₂)CH ₂ CH ₂ CH ₂ CO	CH ₃ COO
2	H	CH ₃ COO
3	H	H
4	D-C ₆ H ₅ CH(NH ₂)CO	N ₃
5	H	N ₃
6	D-C ₆ H ₅ CH(NHBOC)CO	N ₃

COCKER and coworkers⁸⁾ thoroughly investigated the nucleophilic displacement of the acetoxy group in N-acylated 7-ACA deri-

vatives. Among the nucleophiles investigated was the azide ion. None of the compounds described by them had the D-phenylglycyl side chain. Our purpose was, therefore, to synthesize 7-(D- α -aminophenylacetamido)-3-azidomethyl-3-cephem-4-carboxylic acid (4)* and compare it with cephalixin.⁷⁾

Chemistry

Compound 4 was prepared by coupling D-BOC-phenylglycine with 7-amino-3-azidomethyl-3-cephem-4-carboxylic acid (5)⁹⁾ via a mixed anhydride followed by removal of the protective BOC group. Racemization at the α -carbon of the amino acid was minimized or eliminated by using the conditions recommended by ANDERSON and coworkers.¹⁰⁾ We prepared the L-epimer of 4 (L-4) in order to estimate its concentration, if present, in the sample of 4. The L-epimer could be detected by nmr since several of its absorptions were different from those of the D-epimer (see experimental). In addition, we wanted to compare the microbiological activity of 4 with that of L-4, since it is well known that cephalosporins derived from D-amino acids are considerably more active than their L-epimers.

Antimicrobial Activity

The *in vitro* minimum inhibitory concentrations (MICs) of 4 and L-4 are compared with cephalixin in Table 1. The oral blood levels of 4 and cephalixin are compared in Table 2. The data indicate that 4 has good antimicrobial activity and is well absorbed orally in the mouse.

Experimental Section

Melting points were taken in capillaries on a Mel-Temp apparatus. Ir spectra were taken on a Beckman IR-5 Spectrophotometer. Nmr spectra were taken on Varian A-60 and HR-100 Spectrophotometers. Solvent evaporations were done under reduced pressure below 40°C.

* After this work was completed, a British Complete Patent Specification 16593/1968 (1969) of Glaxo Laboratories Ltd. was published describing the benzylamine salt of 6. Compound 4 was also mentioned but no description was given of its preparation or properties.

Table 1*

Organism	Bristol No.	Cephalexin	4	L-4
<i>Diplococcus pneumoniae</i>	A-9585	1.3	0.3	5
<i>Streptococcus pyogenes</i>	A-9604	0.3	0.16	5
<i>Staphylococcus aureus</i> Smith	A-9537	1.3	0.6	10
<i>S. aureus</i> Smith+50 % serum	A-9537	2.5	1.3	>5
<i>S. aureus</i> BX 1633-2	A-9606	2	0.6	32
<i>Salmonella enteritidis</i>	A-9531	4	0.6	32
<i>E. coli</i> Juhl	A-15119	8	2	125
<i>E. coli</i>	A-9675	16	4	125
<i>Klebsiella pneumoniae</i>	A-9977	2	2	63
<i>Klebsiella pneumoniae</i>	A-15130	8	4	250
<i>Proteus mirabilis</i>	A-9900	2	1	32
<i>P. morgani</i>	A-15153	>250	125	>250
<i>Serratomonas aeruginosa</i>	A-9843A	>250	>250	>250
<i>Serratia marcescens</i>	A-20019	>250	>250	250

* The MIC values are in $\mu\text{g/ml}$ and were determined by the two-fold tube dilution method, essentially as described by A. GOUREVITCH and coworkers.¹²⁾ In the present experiments nutrient broth (Difco) was used as the test medium for all organisms except for *D. pneumoniae* and *S. pyogenes*. These two organisms were evaluated in a 1:1 mixture of nutrient broth and Antibiotic Assay broth (BBL) supplemented with 5% human serum.

Table 2. Oral mouse blood levels*

Minutes after administration	4	Cephalexin
30	5.63 ; 9.43	8.48 ; 8.51
60	3.5 ; 4.03	4.9 ; 6.03
120	1.55 ; 0.7	1.14 ; 2.0
210	0.73 ; 0~0.38**	0~0.20** ; 0.68

* Compounds administered at the level of 20 mg/kg. Results are in $\mu\text{g/ml}$ and are the average of 8 mice per experiment.

** Range of values.

7-Amino-3-azidomethyl-3-cephem-4-carboxylic Acid (**5**)⁹⁾. 7-ACA (13.6 g) was dissolved in 300 ml of H_2O by adding 4.2 g of NaHCO_3 . After adjusting to pH 6.5 with 10% NaOH , the solution was filtered through Celite. To this was added a solution of 16.25 g of NaN_3 in 50 ml of H_2O . The solution was stirred at 50°C for 19 hours at pH 6.5~6.7. The cooled (25°C) solution was acidified to pH 3 with concentrated HCl . The mixture was stirred for 1 hour in ice, the solid collected by filtration and dried *in vacuo* giving 6.8 g, 54%, of **5***. The ir and nmr spectra were consistent. Yields ranged from 30~55% in other experiments.

3-Azidomethyl-7-(D- α -t-butoxycarboxamidophenylacetamido)-3-cephem-4-carboxy-

lic Acid (**6**). To a vigorously stirred solution of 20.08 g of D-BOC-phenylglycine⁶⁾ in 500 ml of THF, protected from moisture at -15°C , was added 8.08 g of N-methylmorpholine and 11 g of isobutyl chloroformate all at once. After stirring for 3 minutes, an ice-cold solution of 20.4 g of **5** and 8.08 g of N-methylmorpholine in 500 ml of H_2O was added at a rate to keep the temperature at 0~3°C. The solution was allowed to warm to room temperature during 1 hour. After the THF was evaporated, 200 ml of H_2O and 500 ml of EtOAc were added and the cooled mixture was stirred and

acidified to pH 2 with 42% H_3PO_4 . The layer was separated and the extraction repeated. The combined organic layers were washed (H_2O), dried (MgSO_4) and the solvent evaporated to a small volume. This solution was added dropwise to 2,500 ml of cyclohexane with stirring. The solid was collected by filtration and air dried. A tlc ($\text{Me}_2\text{CO}:\text{AcOH}$, 97:3) showed the presence of D-BOC-phenylglycine. The cyclohexane treatment was repeated until D-BOC-phenylglycine could not be detected by tlc; 28.13 g, 69.4%, $[\alpha]_D^{25} + 13.2^\circ$ (c 0.82, Me_2CO).

7-(D- α -Aminophenylacetamido)-3-azidomethyl-3-cephem-4-carboxylic Acid (**4**). A solution of 10 g of **6** in 250 ml of HCOOH was stirred at room temperature for 2 hours. The excess HCOOH was evaporated at 26~28°C (5 mm). The residue was treated thrice with toluene and evaporated to dryness each time. The residue was triturated with a mixture of 300 ml of H_2O and 300 ml of EtOAc. The solid was filtered, triturated with Me_2CO and dried; 5.7 g. An additional 0.46 g was obtained from the aqueous phase after washing it successively with EtOAc and Et_2O and concentrating to a small

* The preparation of this compound should be carried out in a well ventilated hood, since HN_3 (as well as NaN_3) is extremely toxic. Early symptoms of exposure are sinus congestion and a throbbing headache. In order to decompose the HN_3 present in the final filtrate, the solution was cooled in ice, strongly acidified with HCl and treated slowly with solid NaNO_2 until a persistent coloration was obtained with starch-iodine paper.

volume.

The crude 4 was purified *via* its TsOH salt in the following manner. To a suspension of 19.1 g of crude 4 in 200 ml of H₂O was added dropwise a solution of 11.41 g of TsOH·H₂O in 40 ml of H₂O. A gummy precipitate formed immediately. The mixture was heated on a steam bath, then cooled to room temperature and the solution decanted. The remaining solid was extracted once more with H₂O. The combined extracts were stirred for 20 minutes with 2.8 g carbon, warmed to 50°C and filtered through Celite. The filtrate was concentrated until crystallization started and was chilled. The product was collected and air dried; 12.7 g. An additional 0.7 g was obtained by further concentrating the mother liquor. The material was recrystallized by dissolving 13 g of the TsOH salt in 250 ml of H₂O at 60°C, carbon treating and concentrating to a small volume; 10 g. The ir and nmr spectra were consistent for the TsOH salt of 4. *Anal.* Calcd. for C₂₃H₂₄N₆O₇S₂·1/2 H₂O: C, 48.49; H, 4.42; N, 14.76; H₂O, 1.58. Found: C, 48.28; H, 4.78; N, 15.10; H₂O, 1.96.

Pure 4 was obtained by dissolving 32.5 g of the TsOH salt in 325 ml of H₂O at 70°C. The solution was cooled and separated from oily material. The solution was heated to 50~55°C and adjusted to pH 4.2 with NEt₃. Crystallization of 4 started immediately. The mixture was left at room temperature for 1 1/2 hour and then 1/2 hour at 0°C. The solid was collected, air dried and finally dried over P₂O₅; 14.9 g of needles, mp 240~250°C, [α]_D²⁴+97.4° (c 0.5, 0.1N HCl); ir (KBr) 2100 (N₃), 1770 (β-lactam), 1690, 1535 (CONH), 1600 (COO⁻) and 705 cm⁻¹ (C₆H₅); nmr (D₂O and trace of DCl; chemical shifts in δ relative to TPS; splitting pattern, *J*, and identification of H given in brackets), 7.54 (s, C₆H₅), 5.77 (d, 4.5; 7-H), 5.10 (d, 4.5; 6-H), 5.28 (s, PhCHN), 4.43, 3.93 (2 d's, 14; CH₂N₃), 3.62, 3.36 (2 d's, 18; 2-H); *Anal.* Calcd. for C₁₆H₁₆N₆O₄S: C, 49.46; H, 4.15; N, 21.63. Found: C, 49.59; H, 4.34; N, 21.72.

L-Epimer of 4. The coupling was carried out as described for 4 between L-BOC-phenylglycine⁶ and 5. The intermediate L-6 was purified *via* its K salt, obtained by

adding a solution of K 2-ethylhexanoate in *n*-BuOH to crude L-6 in EtOAc. Purified L-6 (10 g), [α]_D²⁵+56.2° (c 0.5, Me₂CO) was added with good stirring to 50 ml of CF₃COOH at 10°C. After 15 minutes the solution was poured into an ice-cold mixture of Skellysolve B and anhydrous Et₂O (2:1). The CF₃COOH salt was collected and dried over P₂O₅; 6.0 g. A solution of the CF₃COOH salt in 180 ml of H₂O and 50 ml of Amberlite LA-1 resin⁶⁾ in toluene* and 50 ml of toluene was stirred at room temperature for 1 1/2 hour. Et₂O was added and the layers were separated. The organic layer was extracted with H₂O and the washing added to the aqueous phase. The aqueous solution was washed 8 times with Et₂O, filtered through Celite and concentrated. At a volume of 50 ml crystallization started. When completed, the solid was collected and dried over P₂O₅ giving 1.25 g of crystalline L-4; mp >180°C (dec.) [α]_D²⁵+98.6° (c 0.5, 0.1 N HCl); ir consistent and the same as for 4; nmr 7.54 (s, C₆H₅), 5.56 (d, 4.5; 7-H), 5.18 (d, 4.5; 6-H), 5.29 (s, PhCHN), 4.49, 4.06 (2 d's, 14; CH₂N₃), 3.75, 3.53 (2 d's, 18; 2-H); *Anal.* Calcd for C₁₆H₁₆N₆O₄S·H₂O: C, 47.28; H, 4.46; N, 20.68; S, 7.89. Found: C, 47.48; H, 4.33; N, 19.92; S, 7.67. An additional crop of 0.75 g was obtained by concentrating the mother liquor.

Summary

The syntheses of the D and L epimers of 7-(α-aminophenylacetamido)-3-azidomethyl-3-cephem-4-carboxylic acid are described and their antimicrobial activity is compared with that of cephalexin. The D-epimer is active and orally absorbed.

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* Toluene, instead of MIBK (ref. 6) was used in the preparation of the resin solution.

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